

CONTROL DIMENSIONS

Profile: R50-01

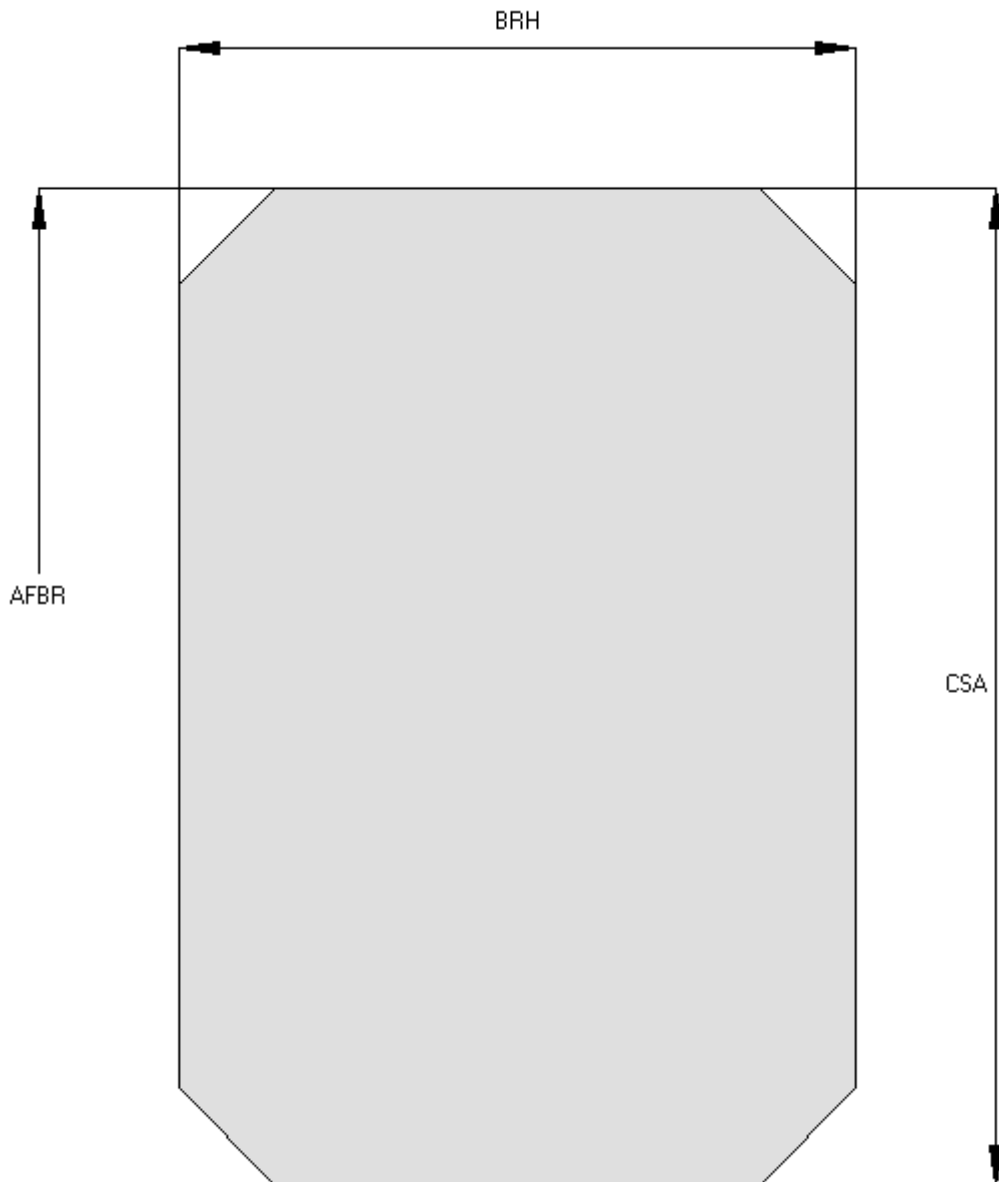
Material:

NA
NI
NH

NA		AF / AV / IV	NH
	<=100	+/-0,1	+/-0,2
>100	<=250	+/-0,2	
>250	<=350	+/-0,3	
>350	<=500	+/-0,4	
>500	<=750	+/-0,5	
>750	<=1000	+/-0,7	
>1000		+/-1,0	
(NA/NI)/2		CSR / CSR1/2	CSA
	<=7,5	+/-0,05	+/-0,1
>7,5	<=20	+/-0,10	+/-0,2
>20	<=30	+/-0,15	+/-0,3
>30		+/-0,20	+/-0,4

SML Systemsoftware 3.1

04.06.2008



CONTROL DIMENSIONS

Profile: R50-02

Material:

NA
NI
NH
CUT

NA		AFBR / IFBR
	≤ 100	+/-0,1
>100	≤ 250	+/-0,2
>250	≤ 350	+/-0,3
>350	≤ 500	+/-0,4
>500	≤ 750	+/-0,5
>750	≤ 1000	+/-0,7
>1000		+/-1,0
(NA-NI)/2		CSA / BRH
	$\leq 7,5$	+/-0,05
>7,5	≤ 20	+/-0,10
>20	≤ 30	+/-0,15
>30		+/-0,20

SML Systemsoftware 3.1

04.06.2008