

CONTROL DIMENSIONS

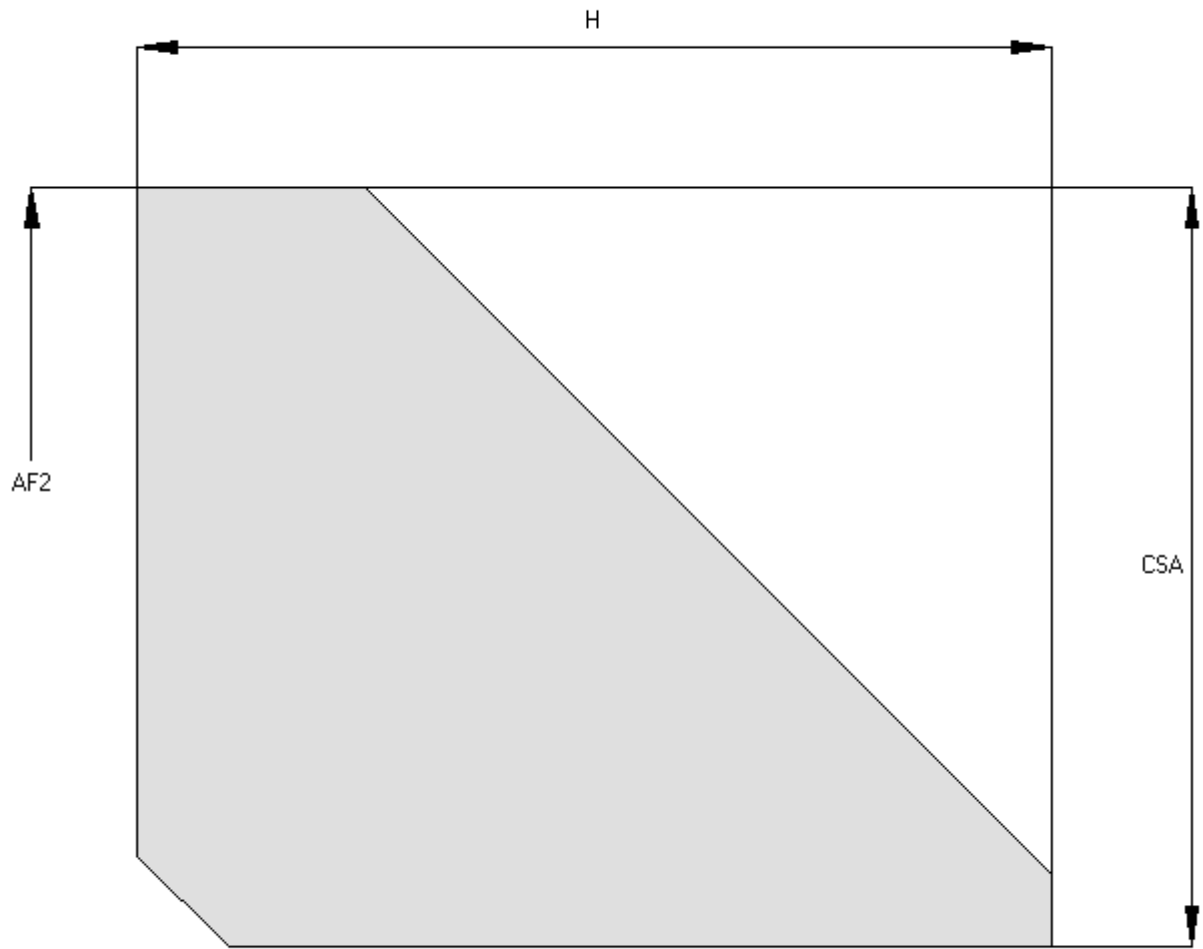
Profile: RS02-01 Material:

NA
NI
NH

NA	AF / AV / IV	NH
<=100	+/-0,1	+/-0,2
>100 <=250	+/-0,2	
>250 <=350	+/-0,3	
>350 <=500	+/-0,4	
>500 <=750	+/-0,5	
>750 <=1000	+/-0,7	
>1000	+/-1,0	
(NA-NI)/2	CSR / CSR1/2	CSA
<=7,5	-0,05	+/-0,1
>7,5 <=20	-0,10	+/-0,2
>20 <=30	-0,15	+/-0,3
>30	-0,20	+/-0,4

SML Systemsoftware 3.1

14.04.2008



CONTROL DIMENSIONS

Profile: RS02-02

Material:

NA
NI
NH
CUT

NA		AF2
	≤ 100	$\pm 0,1$
> 100	≤ 250	$\pm 0,2$
> 250	≤ 350	$\pm 0,3$
> 350	≤ 500	$\pm 0,4$
> 500	≤ 750	$\pm 0,5$
> 750	≤ 1000	$\pm 0,7$
> 1000		$\pm 1,0$
$(NA-NI)/2$		H / CSA
	$\leq 7,5$	$\pm 0,05$
$> 7,5$	≤ 20	$\pm 0,10$
> 20	≤ 30	$\pm 0,15$
> 30		$\pm 0,20$

SML Systemsoftware 3.1

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