

CONTROL DIMENSIONS

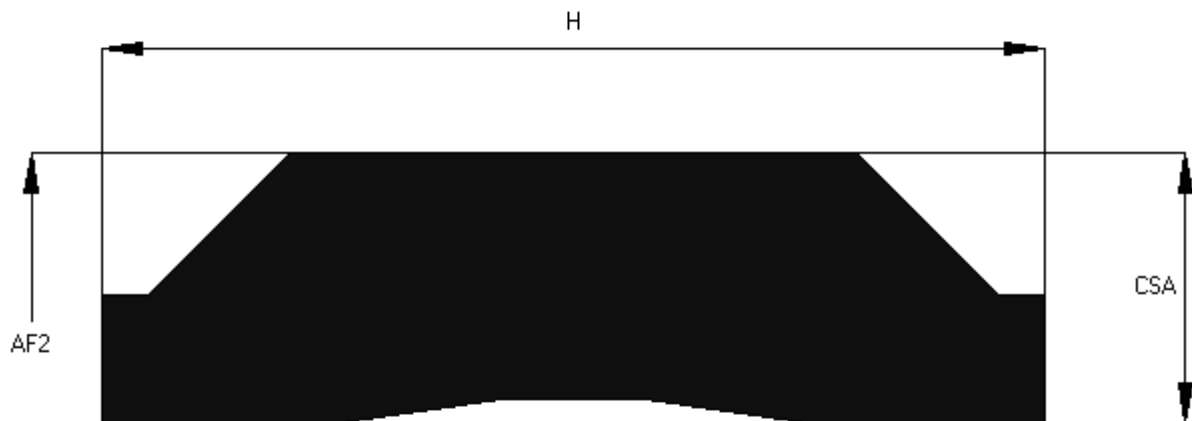
Profil: PS23-01 Werkstoff:

NA
NI
NH
CUT

NA		AV / IF1
	<=80	+/-0,1
>80	<=180	+/-0,2
>180	<=300	+/-0,3
>300	<=500	+/-0,4
>500	<=800	+/-0,5
>800	<=1000	+/-0,7
>1000		+/-0,1
NH	H1	CSA
<=20	-0,1	+/-0,05
>20	-0,2	

SML Systemsoftware 3.1

27.05.2008



NA		AF2 / IF2
	<=100	+/-0,2
>100	<=150	+/-0,2
>150	<=200	+/-0,3
>200	<=350	+/-0,4
>350	<=500	+/-0,5
>500	<=1000	+/-0,7
>1000		+/-1,0
(NA-NI)/2		CSA
	<=5	+/-0,05
>5	<=15	
>15	<=20	
>20	<=30	
NH	H	
<=20	-0,1	
>20	-0,2	

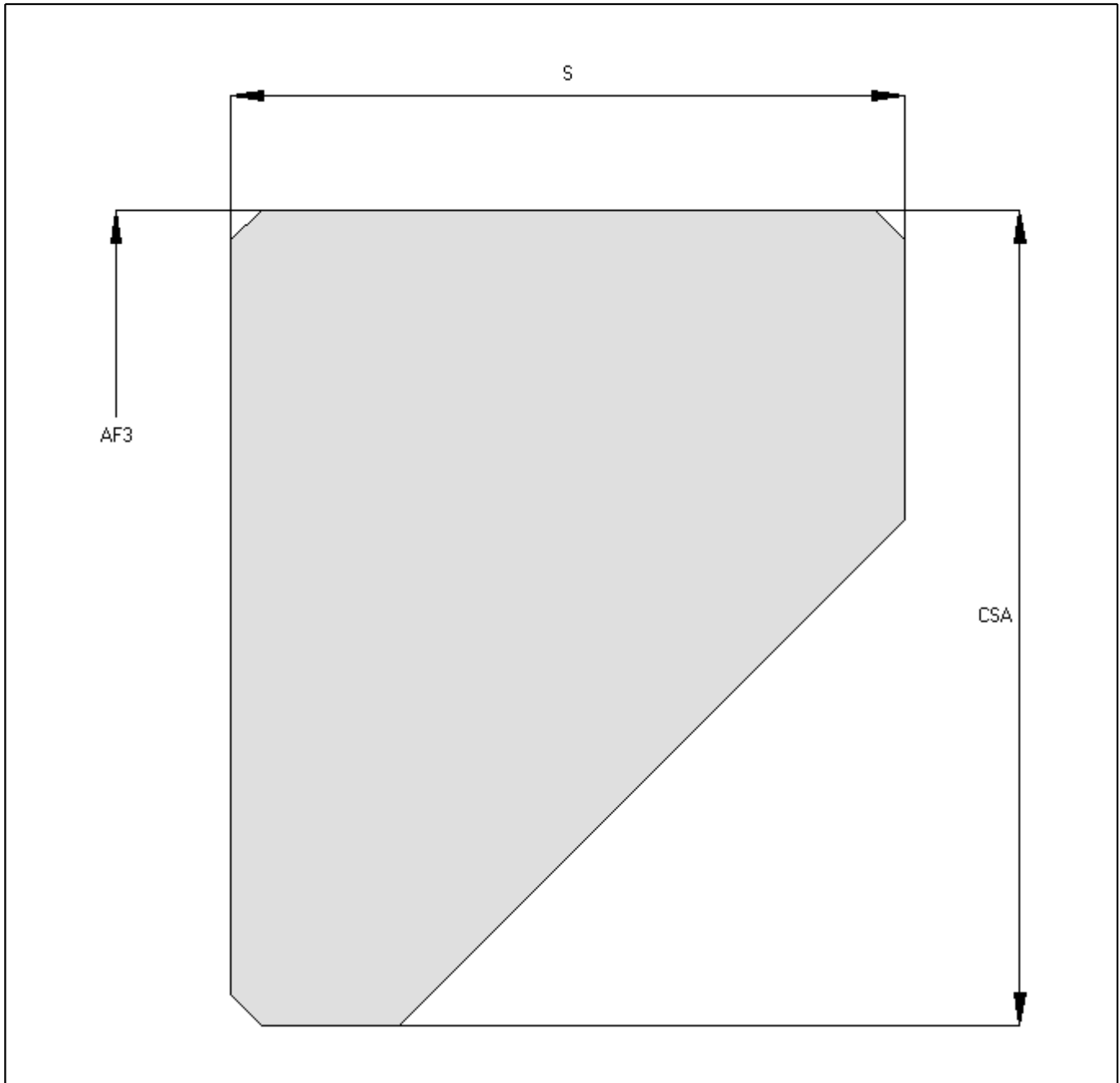
CONTROL DIMENSIONS

Profil: PS23-02 Werkstoff:

NA
NI
NH
CUT

SML Systemsoftware 3.1

27.05.2008



CONTROL DIMENSIONS

Profil: PS23-03 Werkstoff:

NA
NI
NH
CUT

NA		AF3 / IF3
	<=80	-0,1
>80	<=180	-0,2
>180	<=300	-0,3
>300	<=500	-0,4
>500	<=800	-0,5
>800	<=1000	-0,7
>1000		-1,0
S		CSA
+0,05/-0,15		+/-0,05

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