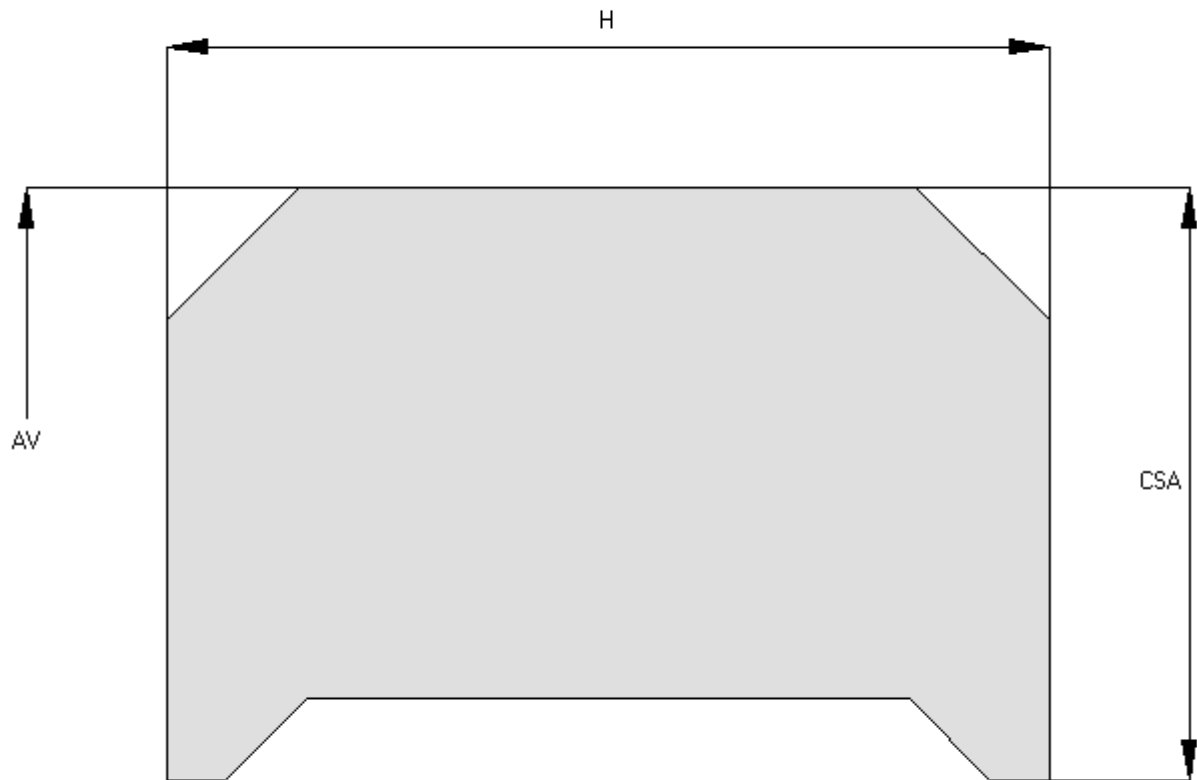


Comments:

NOMINALS

Profile: PS08E Material: multipart

NA
NI
NH



CONTROL DIMENSIONS

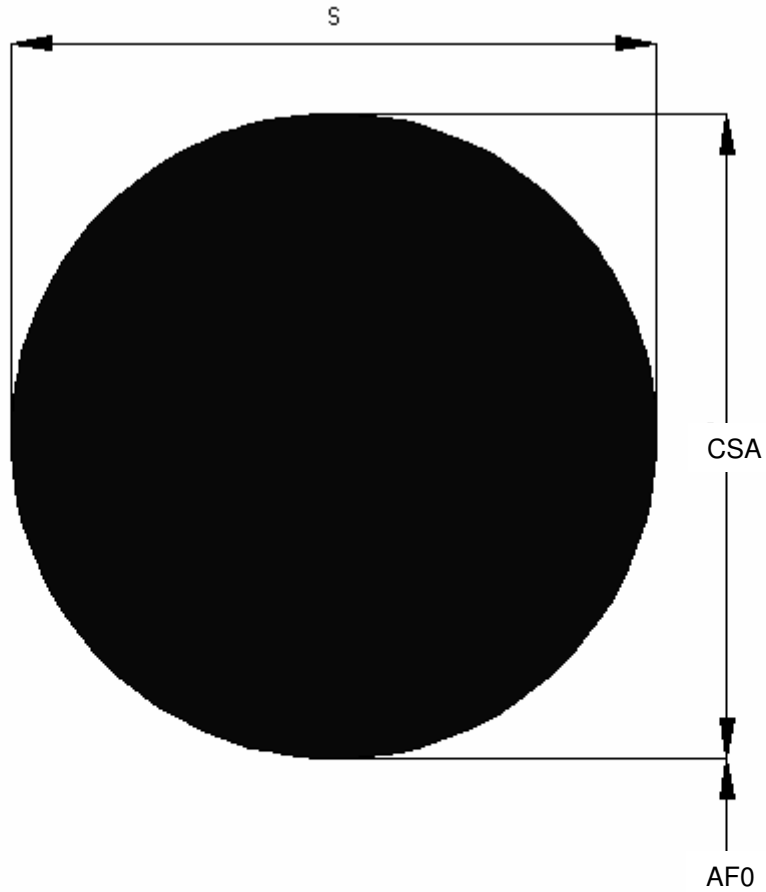
Profil: PS08E-01 Werkstoff:

NA
NI
NH

NA		AV / IF1
	≤ 40	$\pm 0,05$
> 40	≤ 80	$\pm 0,10$
> 80	≤ 120	$\pm 0,20$
> 120	≤ 250	$\pm 0,30$
> 250	≤ 400	$\pm 0,40$
> 400	≤ 600	$\pm 0,50$
> 600	≤ 800	$\pm 0,60$
> 800	≤ 1000	$\pm 0,80$
> 1000		$\pm 1,00$
H$\leq 6,3$	H$> 6,3$	CSA
$\pm 0,05$	$\pm 0,1$	$\pm 0,05$

SML Systemsoftware 3.1

26.05.2008



Nenninnendurchmesser			AFO		CONTROL DIMENSIONS	
> 6,7	<= 11,2		+/-0,16		Profile: OR-PS08E Material: NA NI NH	
> 11,2	<= 22		+/-0,19			
> 22	<= 40		+/-0,2			
> 40	<= 80		+/-0,4			
> 80	<= 160		+/-0,7			
>160	<= 300		+/-1,2			
>300	<= 650		+/-2,2			
>650	<= 910		+/-4,3			
>910	<=1200		+/-5,6			
>1200			+/-6,5			
O-Ringdurchmesser		CSA	S		20.08.2007	
	<= 2	+/-0,08	+ 0,05	- 0,08		
> 2	<= 3	+/-0,09		- 0,10		
> 3	<= 5,3	+/-0,10		- 0,13		
> 5,3	<= 7	+/-0,13		- 0,13		
> 7	<= 8	+/-0,15		- 0,15		
> 8	<= 10	+/-0,18		- 0,18		
>10	<= 12	+/-0,21		- 0,21		
>12		+/-0,25		- 0,25		