

CONTROL DIMENSIONS

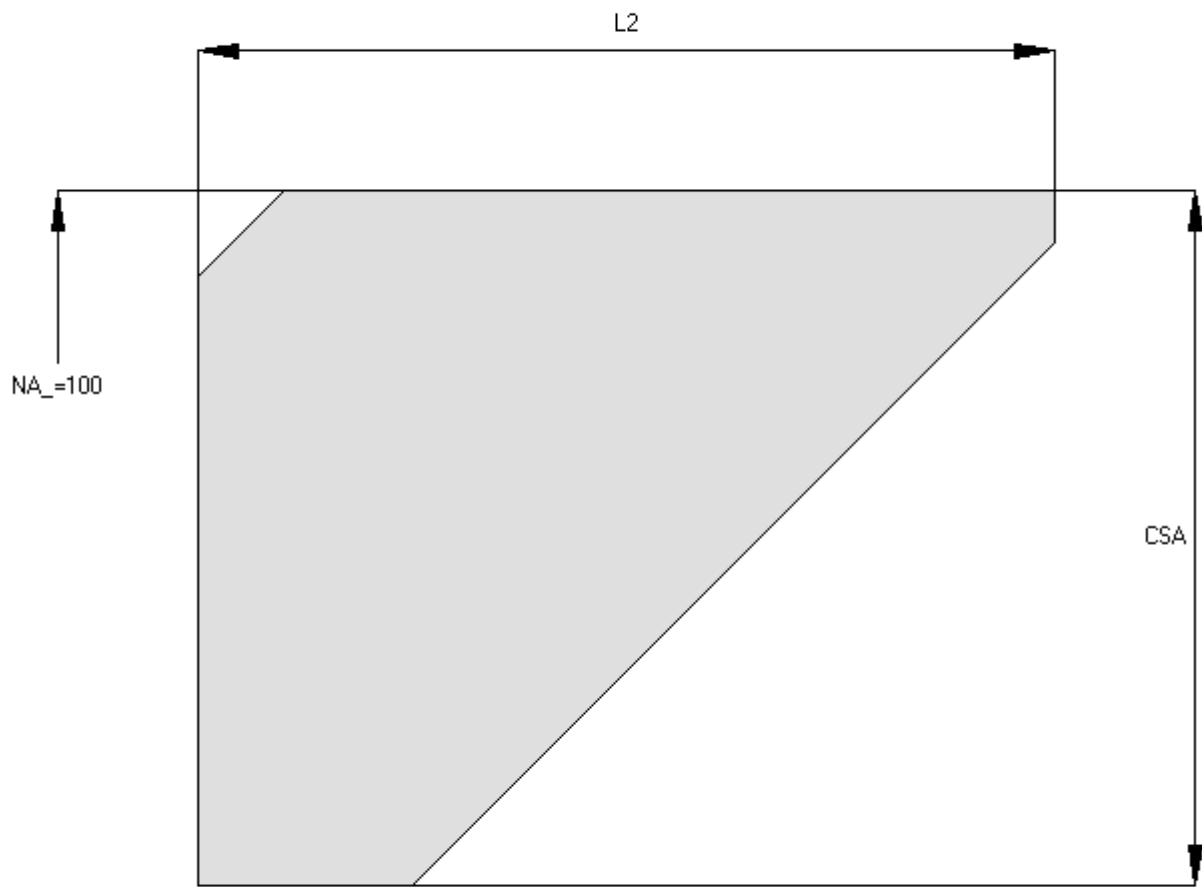
Profile: PS04-01 Material:

NA
NI
NH

| NA | | AF / AV / IV | NH |
|-----------|--------|--------------|--------|
| | <=100 | +/-0,1 | +/-0,2 |
| >100 | <=250 | +/-0,2 | |
| >250 | <=350 | +/-0,3 | |
| >350 | <=500 | +/-0,4 | |
| >500 | <=750 | +/-0,5 | |
| >750 | <=1000 | +/-0,7 | |
| >1000 | | +/-1,0 | |
| (NA/NI)/2 | | CSR / CSR1/2 | CSA |
| | <=7,5 | -0,05 | +/-0,1 |
| >7,5 | <=20 | -0,10 | +/-0,2 |
| >20 | <=30 | -0,15 | +/-0,3 |
| >30 | | -0,20 | +/-0,4 |

SML Systemsoftware 3.1

23.05.2008



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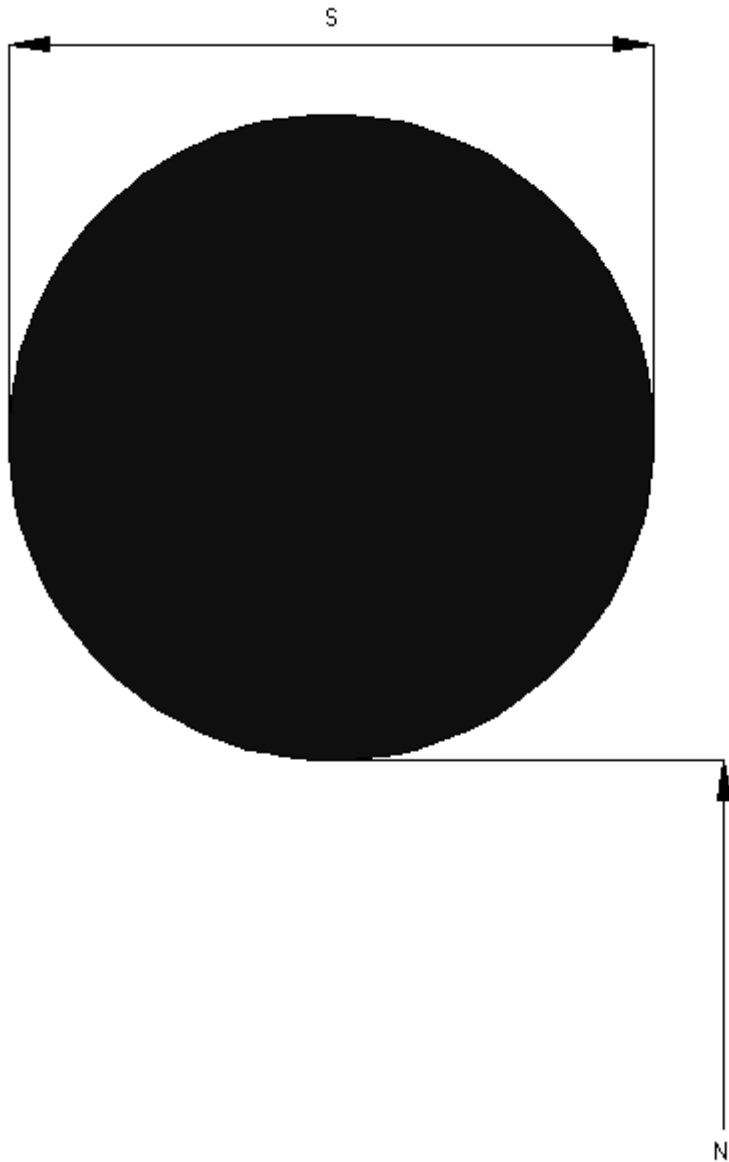
Profile: PS04-02 Material:

NA
NI
NH
CUT

| NA | | NA_ / IF2 |
|-----------|-------------|-----------|
| | ≤ 100 | +/-0,1 |
| >100 | ≤ 250 | +/-0,2 |
| >250 | ≤ 350 | +/-0,3 |
| >350 | ≤ 500 | +/-0,4 |
| >500 | ≤ 750 | +/-0,5 |
| >750 | ≤ 1000 | +/-0,7 |
| >1000 | | +/-1,0 |
| (NA-NI)/2 | | CSA / L2 |
| | $\leq 7,5$ | +/-0,05 |
| >7,5 | ≤ 20 | +/-0,10 |
| >20 | ≤ 30 | +/-0,15 |
| >30 | | +/-0,20 |

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| NI | | NI |
|----------------|--------|---------|
| | <=11,2 | +/-0,16 |
| >11,2 | <=22 | +/-0,19 |
| >22 | <=40 | +/-0,2 |
| >40 | <=80 | +/-0,4 |
| >80 | <=160 | +/-0,7 |
| >160 | <=300 | +/-1,2 |
| >300 | <=650 | +/-2,2 |
| >650 | <=910 | +/-4,3 |
| >910 | <=1200 | +/-5,6 |
| >1200 | | +/-6,5 |
| O-Ringdiameter | | S |
| | <=2 | +/-0,08 |
| >2 | <=3 | +/-0,09 |
| >3 | <=5 | +/-0,10 |
| >5 | <=7 | +/-0,13 |
| >7 | <=8 | +/-0,15 |
| >8 | <=10 | +/-0,18 |
| >10 | <=12 | +/-0,21 |
| >12 | | +/-0,25 |

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Profile: OR Material:

NI
S