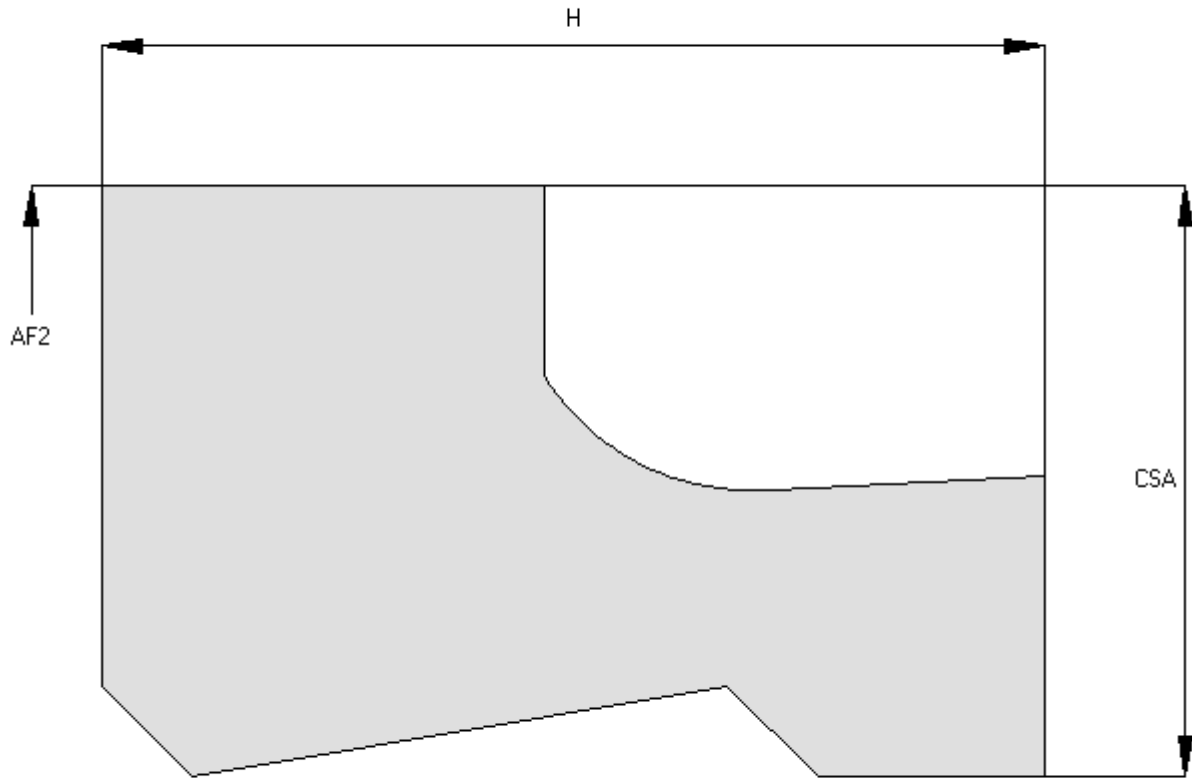


NI		NI
	<=11,2	+/-0,16
>11,2	<=22	+/-0,19
>22	<=40	+/-0,2
>40	<=80	+/-0,4
>80	<=160	+/-0,7
>160	<=300	+/-1,2
>300	<=650	+/-2,2
>650	<=910	+/-4,3
>910	<=1200	+/-5,6
>1200		+/-6,5
O-Ringdiameter		S
	<=2	+/-0,08
>2	<=3	+/-0,09
>3	<=5	+/-0,10
>5	<=7	+/-0,13
>7	<=8	+/-0,15
>8	<=10	+/-0,18
>10	<=12	+/-0,21
>12		+/-0,25

CONTROL DIMENSIONS

Profile: OR Material:

NI
S



NA		AF2 / IV
	≤ 100	$\pm 0,1$
> 100	≤ 250	$\pm 0,2$
> 250	≤ 350	$\pm 0,3$
> 350	≤ 500	$\pm 0,4$
> 500	≤ 750	$\pm 0,5$
> 750	≤ 1000	$\pm 0,7$
> 1000		$\pm 1,0$
$(NA-NI)/2$		CSA
	$\leq 7,5$	$\pm 0,1$
$> 7,5$	≤ 20	$\pm 0,2$
> 20	≤ 30	$\pm 0,3$
> 30		$\pm 0,4$
H		
		$\pm 0,1$

CONTROL DIMENSIONS

Profile: WR13-01 Material:

NA
NI
NH

SML Systemsoftware 3.1

11.04.2008