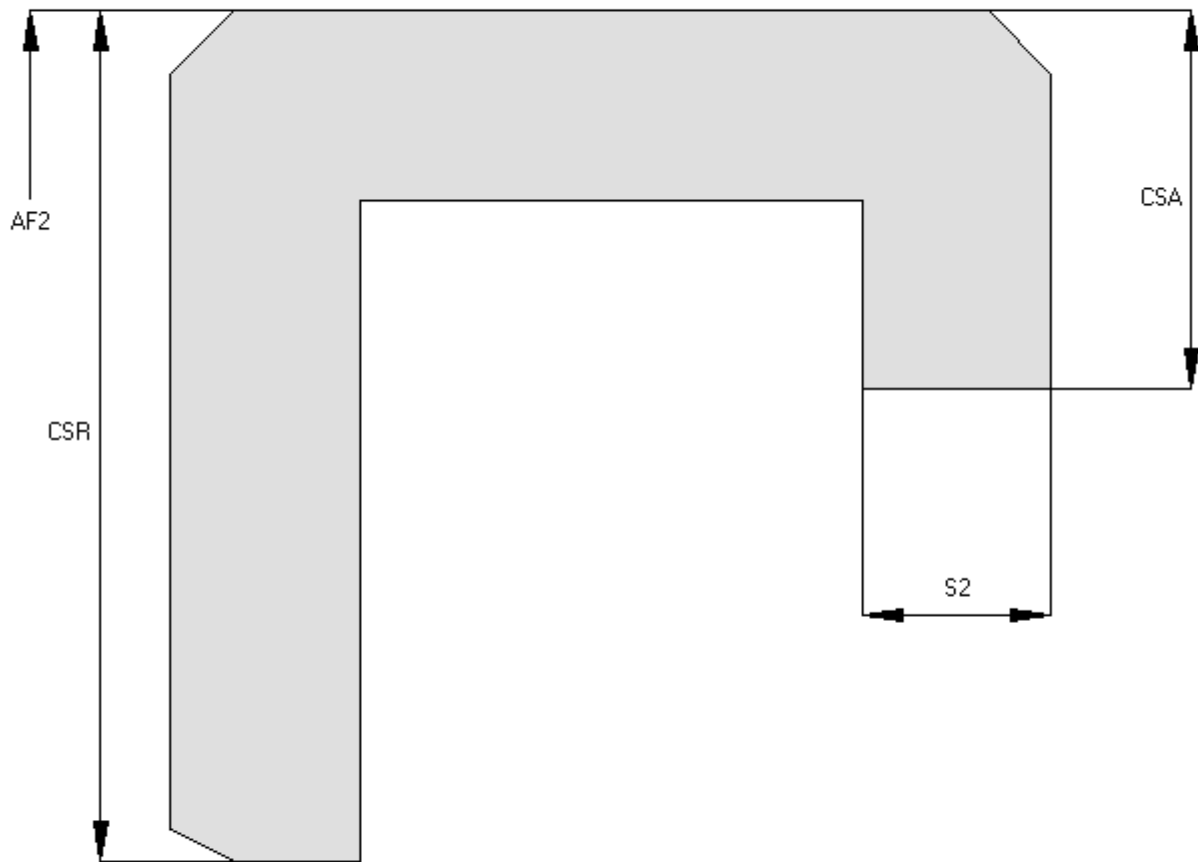


NA		AF1 / IF1 / IV1
	<=100	+/-0,1
>100	<=250	+/-0,2
>250	<=350	+/-0,3
>350	<=500	+/-0,4
>500	<=750	+/-0,5
>750	<=1000	+/-0,7
>1000		+/-1,0
(NA-NI)/2		CSA / CSR
	<=7,5	+/-0,1
>7,5	<=20	+/-0,2
>20	<=30	+/-0,3
>30		+/-0,4
NH	S1 / S2	L1
+/-0,1	+/-0,1	+/-0,2

### CONTROL DIMENSIONS

Profile: WR03-01      Material:

NA  
NI  
NH



### CONTROL DIMENSIONS

Profile: WR03-02      Material:

NA  
NI  
NH

NA		AF2	NH
	<=100	+/-0,05	+/-0,2
>100	<=250	+/-0,1	
>250	<=500	+/-0,2	+/-0,3
>500	<=750	+/-0,3	
>750	<=1000	+/-0,5	+/-0,4
>1000		+/-0,7	
<b>CSA / CSR</b>		<b>S2</b>	
+/-0,1		+/-0,1	

SML Systemsoftware 3.1

10.04.2008