

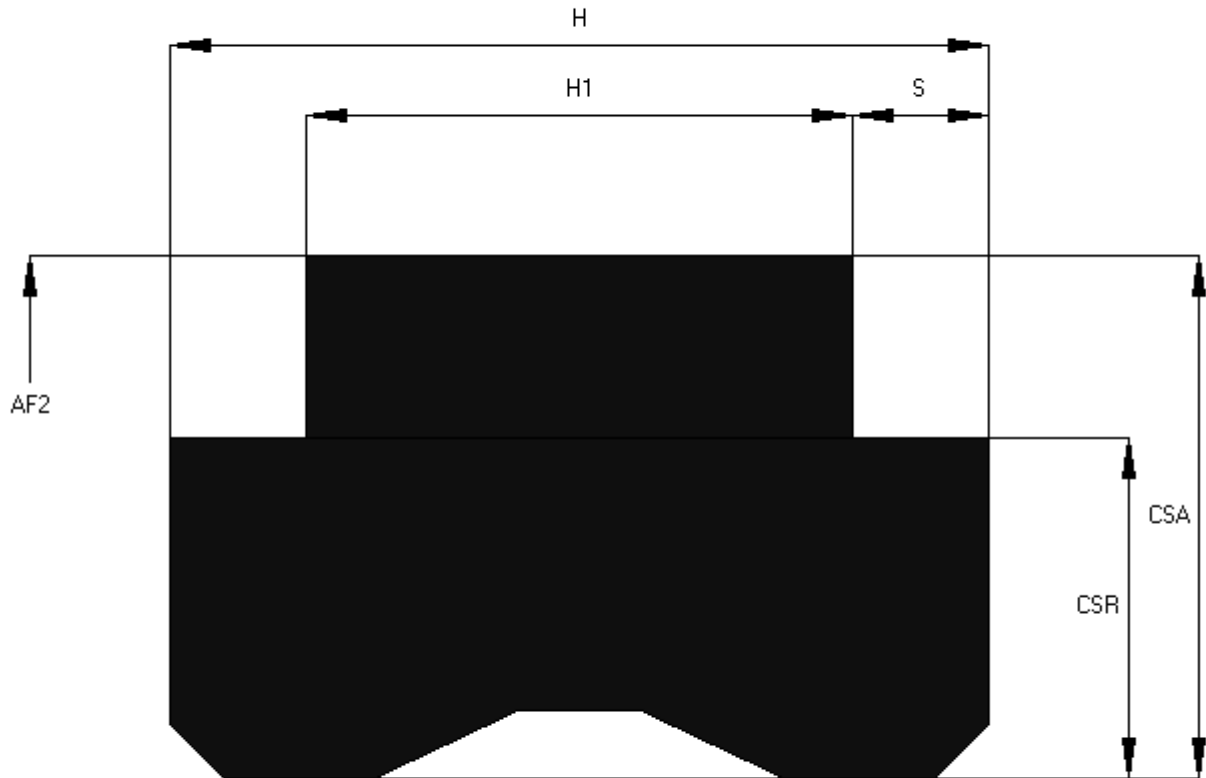
### CONTROL DIMENSIONS

Profile: P53-01

Material:

NA		AV / IF1
	<=80	+/-0,2
>80	<=180	+/-0,2
>180	<=300	+/-0,3
>300	<=500	+/-0,4
>500	<=800	+/-0,5
>800	<=1000	+/-0,7
>1000		+/-1,0
NH	S	CSA
<=20	-0,1	+/-0,05
>20	-0,2	

NA  
NI  
NH  
CUT



NA		AF2 / IF2
	$\leq 100$	$\pm 0,2$
>100	$\leq 150$	$\pm 0,2$
>150	$\leq 200$	$\pm 0,3$
>200	$\leq 350$	$\pm 0,4$
>350	$\leq 500$	$\pm 0,5$
>500	$\leq 1000$	$\pm 0,7$
>1000		$\pm 1,0$
$(NA-NI)/2$		CSA / CSR
	$\leq 5$	$\pm 0,05$
>5	$\leq 15$	
>15	$\leq 20$	$\pm 0,10$
>20	$\leq 30$	
NH		H / H1
$\leq 20$		-0,1
>20		-0,2

## CONTROL DIMENSIONS

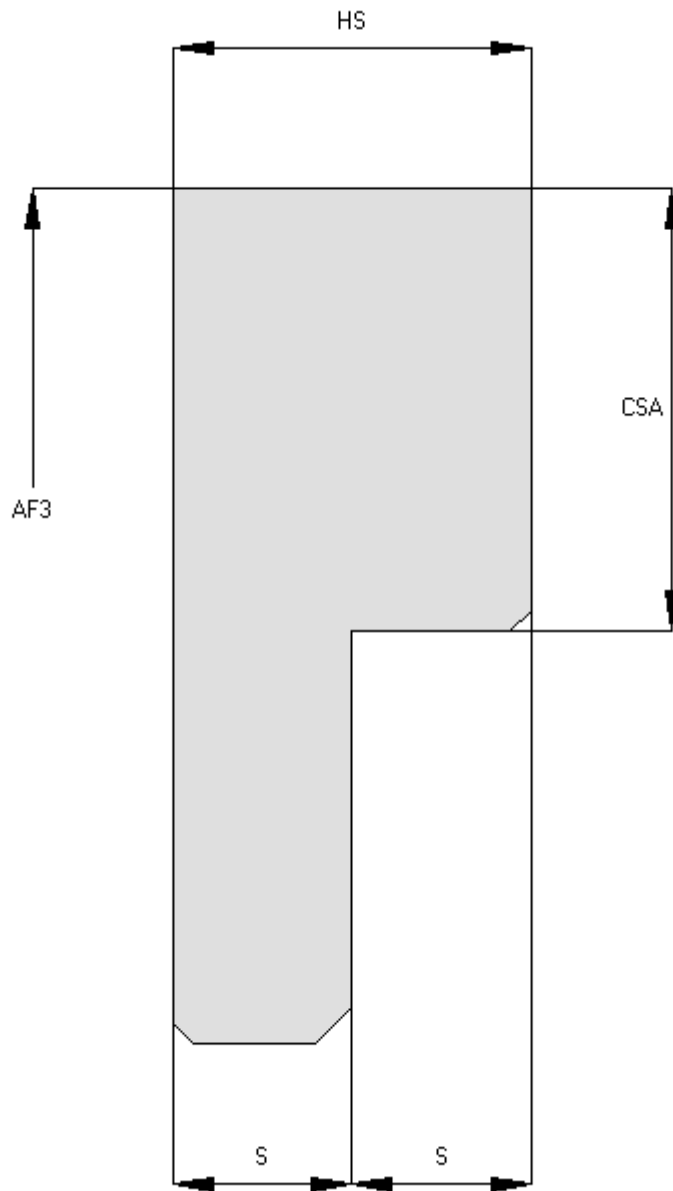
Profile: P53-02

Material:

NA  
NI  
NH  
CUT

SML Systemsoftware 3.1

04.06.2008



### CONTROL DIMENSIONS

Profile: P53-03

Material:

NA		AF3 / IFR3
	<=80	-0,1
>80	<=180	-0,2
>180	<=300	-0,3
>300	<=500	-0,4
>500	<=800	-0,5
>800	<=1000	-0,7
>1000		-1,0
NH	S / HS	CSA
<=20	-0,1	+/-0,05
>20	-0,2	

NA  
NI  
NH  
CUT

SML Systemsoftware 3.1

04.06.2008