

CONTROL DIMENSIONS

Profile: P51-01

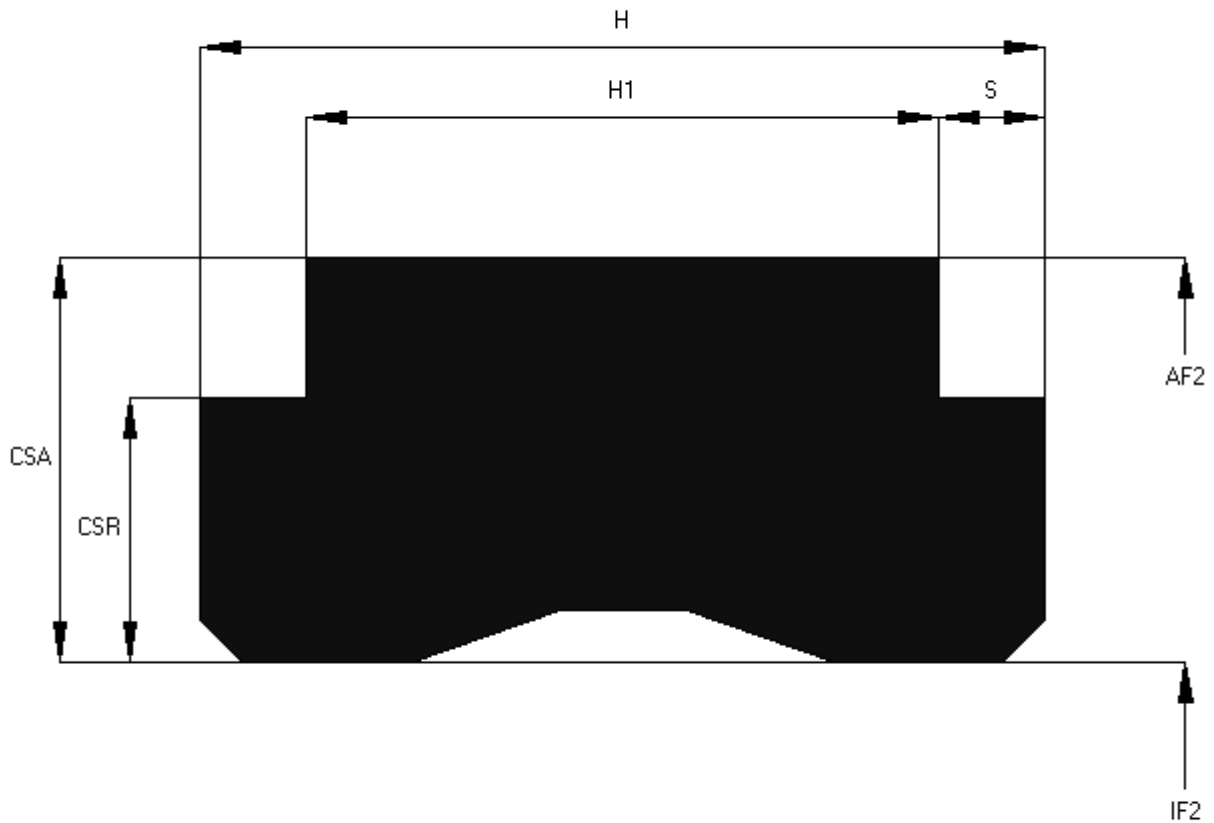
Material:

NA		AV / IF1
	<=80	+/-0,2
>80	<=180	+/-0,2
>180	<=300	+/-0,3
>300	<=500	+/-0,4
>500	<=800	+/-0,5
>800	<=1000	+/-0,7
>1000		+/-1,0
NH	S	CSA
<=20	-0,1	+/-0,05
>20	-0,2	

NA
NI
NH
CUT

SML Systemsoftware 3.1

02.06.2008



NA		AF2 / IF2
	≤ 100	$\pm 0,2$
> 100	≤ 150	$\pm 0,2$
> 150	≤ 200	$\pm 0,3$
> 200	≤ 350	$\pm 0,4$
> 350	≤ 500	$\pm 0,5$
> 500	≤ 1000	$\pm 0,7$
> 1000		$\pm 1,0$
$(NA-NI)/2$		CSA / CSR
	≤ 5	$\pm 0,05$
> 5	≤ 15	
> 15	≤ 20	
> 20	≤ 30	
NH	H / H1	
≤ 20	-0,1	
> 20	-0,2	

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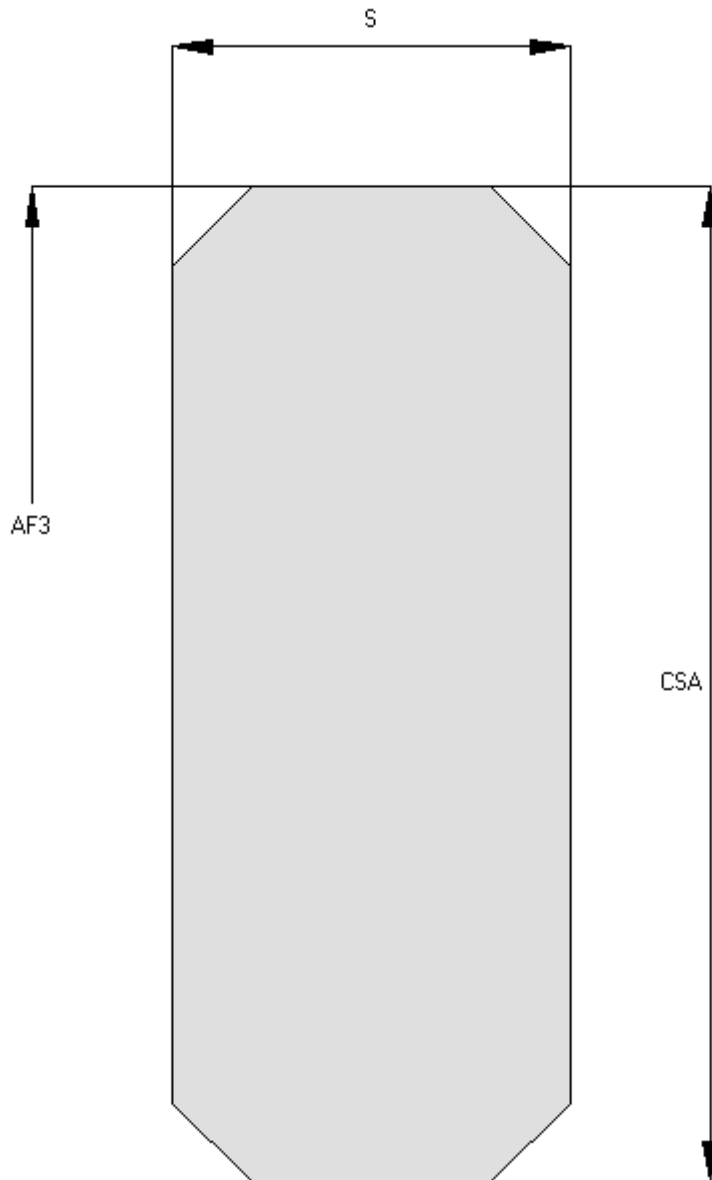
Profile: P51-02

Material:

NA
NI
NH
CUT

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CONTROL DIMENSIONS

Profile: P51-03

Material:

NA		AF3 / IF3
	<=80	-0,1
>80	<=180	-0,2
>180	<=300	-0,3
>300	<=500	-0,4
>500	<=800	-0,5
>800	<=1000	-0,7
>1000		-1,0
NH	S	CSA
<=20	-0,1	+/-0,05
>20	-0,2	

NA
NI
NH
CUT

SML Systemsoftware 3.1

02.06.2008